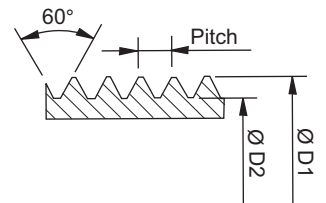
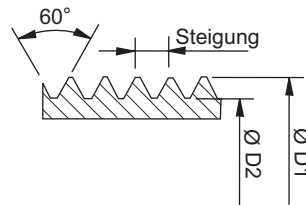




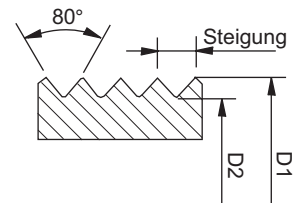
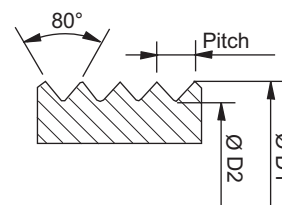
Gewindetabellen

Thread Tables

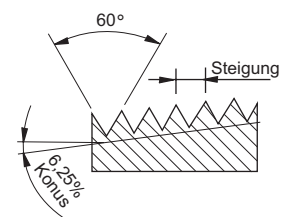
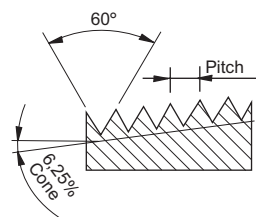
Gewinde Thread	Steigung Pitch	D1	D2	Durchgangsbohrung Through Boring
M 6	1	6	5	6.5
M 8	1.25	8	6.75	8.5
M 10	1 od.1,5	10	9 od. 8,5	10.5
M 12	1.5	12	10.5	12.5
M 16	1.5	16	14.5	16.5
M 20	1.5	20	18.5	20.5
M 25	1.5	25	23.5	25.5
M 32	1.5	32	30.5	32.5
M 40	1.5	40	38.5	40.5
M 50	1.5	50	48.5	50.5
M 63	1.5	63	61.5	63.5
M 75	1.5	75	73.5	75.5
M 80	2	80	78	80.5
M 90	2	90	88	90.5
M 100	2	100	98	100.5



Gewinde Thread	Steigung Pitch	D1	D2	Durchgangsbohrung Through Boring
PG 7	1.27	12.5	11.28	12.7
PG 9	1.41	15.2	13.86	15.4
PG 11	1.41	18.6	17.26	18.8
PG 13.5	1.41	20.4	19.06	20.7
PG 16	1.41	22.5	21.16	22.8
PG 21	1.587	28.3	26.78	28.6
PG 29	1.587	37	35.48	37.4
PG 36	1.587	47	45.48	47.5
PG 42	1.587	54	52.48	54.5
PG 48	1.588	59.3	57.78	59.8
PG 48NFC	2.309	60	57.78	60.5



Gewinde Thread	Steigung Pitch	External	Gewinde pro Inch Thread per Inch
NPT 1/4"	1.411	13.616	18
NPT 3/8"	1.411	17.055	18
NPT 1/2"	1.814	21.223	14
NPT 3/4"	1.814	26.568	14
NPT 1"	2.208	33.227	11.5
NPT 1 1/4"	2.208	41.984	11.5
NPT 1 1/2"	2.208	48.053	11.5
NPT 2"	2.208	60.091	11.5
NPT 2 1/2"	3.175	72.699	8
NPT 3"	3.175	88.608	8
NPT 3 1/2"	3.175	100.013	8



Gewinde Thread	Steigung Pitch	D1	D2	Durchgangsbohrung Through Boring
G 2"	2.309	59.614	56.656	60.2
G 2 1/2"	2.309	75.184	72.226	75.7
G 3"	2.309	87.884	84.926	88.5
G 3 1/2"	2.309	100.33	97.372	101
G 4"	2.309	113.03	110.072	114

